



STREET SCENE EQUIPMENT

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950-71131
2014-2015+
CHEVY SILVERADO 1500
GMC SIERRA 1500
GENERATION 1 ROLL PAN
URETHANE

INSTALLATION INSTRUCTIONS

NOTE: Fit all parts before painting (See Special Instructions For Paint Prep.) Parts that have been installed, preped, or painted are not returnable.

NOTE:

Check fit all body parts **PRIOR** to paint. Follow urethane prep instructions before painting. Take your time and pre-fit all pieces so that they will have a tight fit to the body.

VERY IMPORTANT! Read and understand all directions and check the following parts list before starting installation.

PARTS LIST					
1	Roll Pan	1	Instruction Sheet	5	Washer Head Screws
1	Crank Tube Support	1	Urethane Prep Sheet	1	Spare Tire Lock Cover Plug
2 PKS	Adhesion Promoter			9 FT.	1/2" Wide Two Sided Tape

INSTALLATION TOOL LIST	
Drill Motor, 1/8" Drill Bit, Razor Blade, Phillips Head Screwsdriver	

1. Before beginning installation, be sure to wear proper eye care protection.
2. Remove bumper. Remove the spare tire lock tube from bumper, Pop off the cover and discard.
3. Remove the tailgate.
4. Cut 1 1/8" inch off the spare tire hoist tube on the truck. DO NOT cut more. Slide the lock tube removed from the bumper onto the tube on the truck. Position it so that the face is parallel to the bed of truck.
5. Set the roll pan on it's face on a covered table or work bench. Clean the surface of the roll pan by the crank tube hole with alcohol or other degreaser to remove all oils. Wipe with adhesion promoter do the same on the backside of the crank tube support. Apply the two sided tape to the crank tube support. Install the crank tube support to the roll pan aligning the center hole. Make sure that the open side of the crank tube support faces toward the center of the roll pan.
6. Set the roll pan into position aligning the spare tire hoist tube with the hole in the roll pan. Make sure the tube sets into the receiver on the back side of the roll pan. Align the ends with the corners of the bed. Tape roll pan into position. NOTE: If roll pan does not fit against truck cut an additional 1/4" off the crank tube until roll pan fits snugly. DO NOT cut any more than needed.
7. Align roll pan and drill five 1/8" holes in roll pan. One in the center one at each corner 1 1/2" from ends, and one centered between. Continue to drill thru into the bed.
8. Remove the roll pan.
9. Apply the adhesion promoter to bed corners and to roll pan. Install the two sided tape to the back side of roll pan corners. DO NOT remove the backing at this time.
10. Install roll pan to truck and attach with the five washer head screws provided. Remove the tape backing and secure corners of roll pan to the bed corners.
11. Remove the tail lamps from bed by removing the two phillips head screws securing them.
12. Drill an 1/8" hole thru the metal behind the roll pan and into the tape area. When drilling DO NOT drill through. Roll pan can not be returned if damaged.
13. Re-install tail lamps and tail gate.